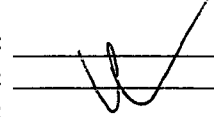
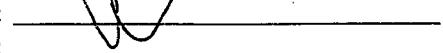


Date: Tuesday, 03/04/2007 9:11:38 AM  
User: Linda Lacelle

# Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3276-041/042
Job Number : 31569	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 03/04/2007 S.O. No. : N/A	Drawing Number : REWORK-NCR152
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : 	Due Date : 10/04/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
REMOVE FROM FINISHED GOODS  
D044-717-011  
B 29417  
B \_\_\_\_\_  
VERIFY JOGGLE PER NCR 152

*20704.05*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1  
REWORK PER DRWG D3276  
JOGGLE

*SB 07104/30*

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

*20705.02*

4.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



Comment: POWDER COATING  
TOUCH UP AS NECESSARY

*SB 07104/30*

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*20705.02*

Date: Tuesday, 03/04/2007 9:11:38 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3276-041/042

Job Number: 31569

Part Number: Z\_CUSTOM

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
REPACKAGE PER PPP  
USING SAME B/N

*P-7/5/2 (19)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*(19)*

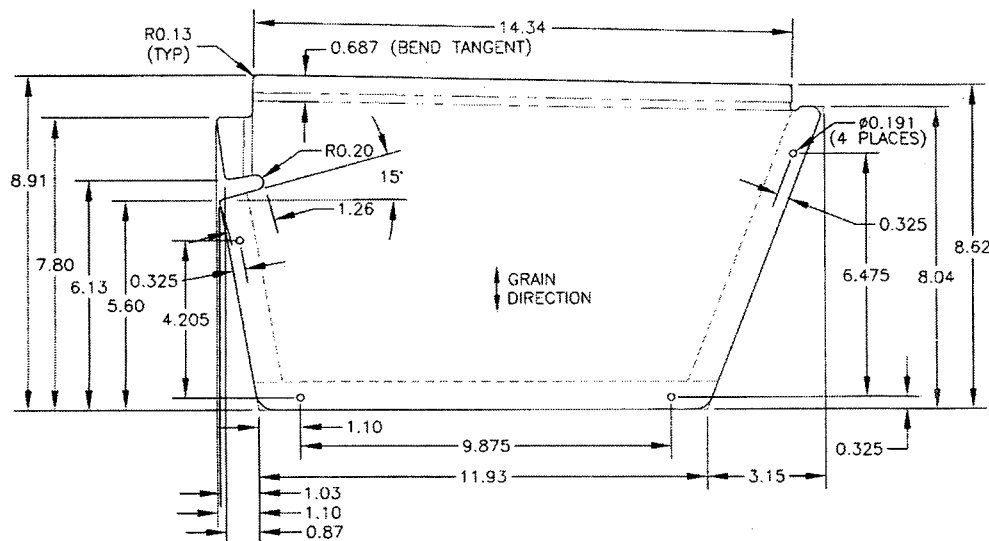
Comment: FINAL INSPECTION/W/O RELEASE

*P-04/03/02*

Job Completion

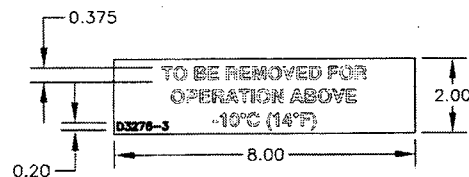


*U 07-05-02*



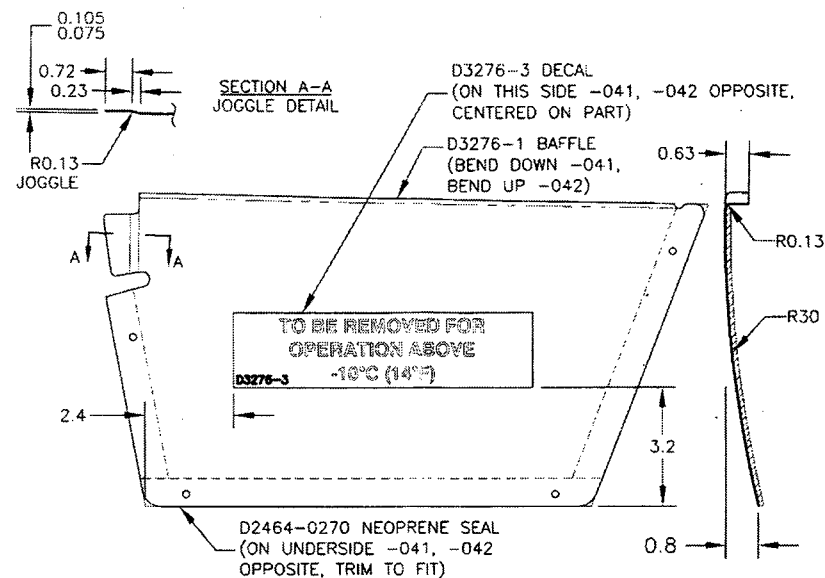
#### D3276-1 BAFFLE (FLAT PATTERN)

- 1) MACHINE PER DWG FILE "D3276-A.DWG"
- 2) MATERIAL: 6061-T6 ALUMINUM 0.040 THICK (QQ-A-250/11)  
(REF DART SPEC. M6061T6S.040)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



#### D3276-3 DECAL

- 1) RED LETTERING ON WHITE ADHESIVE BACK
- 2) MANUFACTURE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



#### D3276-041 BAFFLE ASSEMBLY, LH (SHOWN) D3276-042 BAFFLE ASSEMBLY, RH (BEND/JOGGLE OPPOSITE)

RELEASED  
CS 02.02

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B	05.01.25	LABEL NOW -10°C; CURVE PART
A	05.01.07	NEW ISSUE
DESIGN	CP	DRAWN BY CP
CHECKED	#	APPROVED #
DATE	05.01.25	TITLE
		BAFFLE ASSEMBLY
		DART AEROSPACE LTD. WINDSOR, ONTARIO, CANADA
		DRAWING NO. D3276
		REV. B
		SHEET 1 OF 1
		SCALE 1:3

410 31549